

Dreve® FotoDent® tray2 385/405 nm



STORAGE

Temperature	19 - 25°C (66 - 77 °F)
Packaging	Bottle

Notes

- Can be used immediately from storage.

RESIN DISPENSING & PRINTING

Supplemental information available.

Ratio	1 part
Speed	N/A
Mixing tip	N/A
Burn off	N/A
MMD	No
Pot life	N/A Reusable (filtered)
Release film	Not required/ optional

Dispensing Process

1. Check the cassette.
2. Pour required resin amount into cassette using preferred measuring technique.
3. After printing, reuse, discard or filter and save resin for later use.
4. Always check liquid resin for solids between prints.

Notes

- Make sure resin is well shaken before use.

WASHING

Supplemental information available.

Solvent	99% Isopropanol (IPA)
Exposure	N/A
Part Washer	No
Part Washer solvent	N/A

Notes

- Post treatments recommended immediately following a completed print.

Washing Process

1. Remove parts from platform. Remove supports.
2. Place parts in dedicated container of **fresh IPA**. Solvent should cover $\frac{3}{4}$ of tallest parts.
3. **6 MIN** orbital shaker at **140 RPM** and remove parts from washtub.
4. **Use compressed air or air dry for 30 MIN.**
5. Place parts in second dedicated container of **fresh IPA** and wash **additional 6 MIN** on orbital shaker at **140 RPM**.
6. Air dry for **30 MIN** or use **compressed air**.

CURING

Cure start	Recommended directly after parts have dried.
Dreve PCU LED	Cure parts for 8 MIN at 80% intensity, with Nitrogen. Program name: Tray2 . • Available in Configuration File 1

Curing Process

- Cure in UV post-cure unit (see left).
- Check part for tackiness with a clean glove after curing cycle is complete.
- Move part to contamination free zone.

Notes

- Safe for handling after UV curing.