

Dreve® FotoDent Gingiva for Carbon printers Protocol



STORAGE

Temperature	19 - 25°C (66 - 77 °F)
Packaging	bottle

Notes

- Can be used immediately from storage.

RESIN DISPENSING & PRINTING

Supplemental information available.

Ratio	1 part
Speed	N/A
Mixing tip	N/A
Burn off	N/A
MMD	No
Pot life	N/A Reusable (filtered)
Release film	Not required/ optional

Dispensing Process

- Check the cassette.
- Pour required resin amount into cassette using preferred measuring technique.
- After printing, reuse, discard or save resin for later use.

Notes

- Make sure resin is well shaken before use.

WASHING

Supplemental information available.

Solvent	99% Isopropanol
Exposure	N/A
Part Washer	No
Part Washer solvent	N/A

Notes

- Post treatments recommended immediately following a completed print.

Washing Process

Part Washer

- N/A

Manual Washing

- Remove parts from platform
- 10 min orbital shaker at 140 RPM and remove parts from washtub
- Air dry for 30 min.

CURING

Cure start	Recommended directly after printing.
Thermal Salt bake	N/A
Dreve PCU LED	Cure parts for 8 min at 80% intensity, under vacuum. Program Name: Gingiva • Available in Configuration File 1 & 2

Curing Process

- UV cure each side per UV oven specific doses (see left).
- Check part for tackiness with a clean glove.
- Move part to contamination free zone.

Notes

- No baking, safe for use after UV curing.