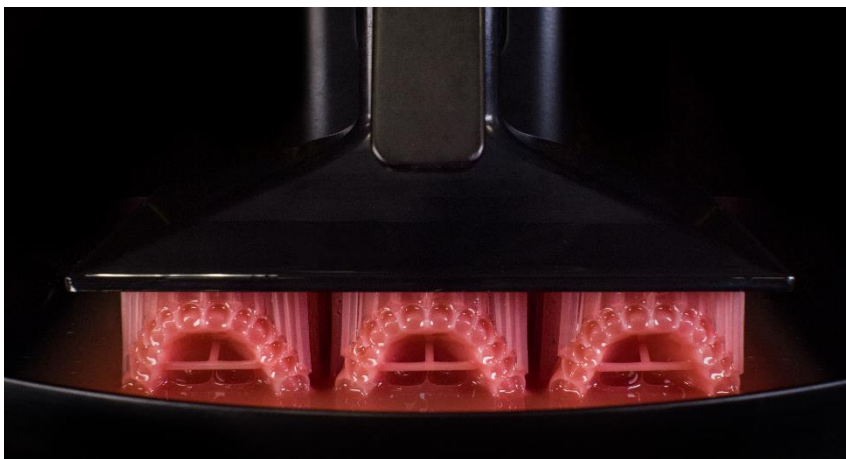




STORAGE

Temperature	16 - 27° C (60 - 80° F)	Notes Ensure resin is at room temperature before using.
Packaging	Bottle	

DISPENSING & PRINTING

Supplemental information available.

Ratio	1 part	Dispensing Process - Check the cassette. - Pour required resin volume slowly into cassette using preferred measuring technique. - After printing, reuse, discard or filter and save resin for later use. - Stir and add more resin for back-to-back printing. - Always check liquid resin for solids between prints.
Speed	N/A	
Mixing tip	N/A	
Burn off	N/A	Notes - Make sure resin is well shaken before use. - Remove parts from platform shortly after printing to prevent deformation.
MMD	No	
Pot life	N/A Reusable (filtered)	
Release film	Not required/ optional	

WASHING

Supplemental information available.

Solvent	99% Isopropanol (IPA)
Exposure	5 min max.
Part Washer	No
Part Washer solvent	N/A

Notes

- CAUTION: Prolonged exposure to $\geq 99\%$ IPA could cause changes to physical properties of the appliance. Follow wash times carefully.
- CAUTION: Residual resin in tooth pockets could affect fit and bond.
- CAUTION: Residual resin on occlusal surfaces could affect occlusion.
- CAUTION: Do not wash dentures in "used" IPA.
- If using an Orbital Shaker, perform washing for **3 minutes** (1st cycle) followed by **2 minutes** (2nd cycle).

Washing Process

Manual Washing

- Add water to ultrasonication bath.
- Place appliance pocket-down, if applicable, in a plastic container and wash with Isopropyl Alcohol using a two-bath approach with fresh IPA each time.
- Using an ultrasonication bath, wash for two (2) minutes (1st cycle), followed by one (1) minute (2nd cycle). Container should be closed when placed in the ultrasonication bath. Wash each appliance individually.
- When washing bases with pockets, remove from first bath cycle and use a wet brush (wet with $\geq 99\%$ IPA) to ensure tooth pockets are clean of residual resin.
- Blow dry the appliance using compressed air to ensure all parts are thoroughly dried before moving to tooth fusing/bonding.

CURING

Supplemental information available.

FUSE (BOND)	For FUSE (BOND) procedures refer to manufacturer IFU.	Curing Process - Cure all Lucitone resins with Dentsply Sirona inLab Speedcure (see left). - CAUTION: Do not cure more than 2 appliances at a time. This can cause poor tooth bonding and poor fit. - CAUTION: Do not stack appliances or position appliances in a way to allow for direct contact with post processing unit bulbs. - CAUTION: Handling appliance before the 3 MIN cool down may compromise fit accuracy. - Check part for tackiness with a clean glove after curing cycle is complete. - Move part to contamination free zone.
Denstply Sirona inLab Speedcure	- Place up to 2 denture arches occlusal/tooth side facing up on the turn table inside the Dentsply Sirona inLab Speedcure. Note: If curing 2 appliances at once, position anterior teeth toward the center of turntable. - Select "Lucitone Digital" and "Denture Base" from the menu. Curing time is 10 MIN followed by a 3 MIN cool down. Flip arches and cure intaglio/tissue side using the same menu option. Curing time is 10 MIN followed by a 3 MIN cool down.	
		Notes - Safe for handling after UV curing. - After curing, polish/finish as needed. - Wash with soap and water before delivery to patient.