



STORAGE

Temperature	20 - 25° C (68 - 77° F)
Packaging	Bottle

Notes

- Ensure resin is at room temperature before using.

RESIN DISPENSING & PRINTING

Supplemental information available.

Ratio	1 part
Speed	N/A
Mixing tip	N/A
Burn off	N/A
MMD	No
Pot life	N/A Reusable (filtered)
Release film	Not required/ optional

Dispensing Process

- Check the cassette.
- Pour required resin amount into cassette using preferred measuring technique.
- After printing, reuse, discard or filter and save resin for later use.
- Stir and add more resin for back-to-back printing.
- Always check liquid resin for solids between prints.

Notes

- Make sure resin is well shaken before use.
- Remove parts from platform shortly after printing to prevent deformation.

WASHING

Supplemental information available.

Solvent	99% Isopropanol (IPA)
Exposure	5 min max.
Part Washer	No
Part Washer solvent	N/A

Notes

- Post treatments recommended immediately following a completed print.
- Washing should occur no later than 8 hrs after print completion.
- Wash parts in dedicated container (only for cleaning parts printed in Lucitone Digital Value resins).

Washing Process

Manual Washing

1. Wash individual teeth or try-in socket-down in sealed plastic container using an ultrasonication bath.
2. **2 MIN** (1st cycle) in **fresh IPA**, followed by **1 MIN** (2nd cycle) with **fresh IPA**.
3. After 1st cycle for **teeth or try-in**, use a brush wetted with IPA to wash occlusal and interproximal surfaces of teeth.
4. **Note:** If using an **orbital shaker**, wash for **3 MIN** (1st cycle) in **fresh IPA**, followed by **2 MIN** (2nd cycle) with **fresh IPA**.

Air dry using **compressed air** until thoroughly dried before tooth fusing/bonding.

CURING

FUSE (BOND)	For FUSE (BOND) procedures refer to manufacturer IFU.
Denstply Sirona inLab Speedcure	1. Place up to 2 denture arches occlusal/tooth side facing up on the turn table inside the Denstply Sirona inLab Speedcure. Note: If curing 2 appliances at once, position anterior teeth toward the center of turntable. 2. Select "Lucitone Digital" and "Try-In" from the menu. Curing time is 10 MIN followed by a 3 MIN cool down. Flip arches and cure intaglio/tissue side using the same menu option. Curing time is 10 MIN followed by a 3 MIN cool down.

Curing Process

- Cure all Lucitone resins with **Dentsply Sirona inLab Speedcure** (see left).
- **CAUTION: Do not cure more than 2 appliances at a time. This can cause poor tooth bonding and poor fit.**
- **CAUTION: Handling appliance before the 3 MIN cool down may compromise fit accuracy.**
- Check part for tackiness with a clean glove after curing cycle is complete.
- Move part to contamination free zone.

Notes

- Safe for handling after UV curing.
- After curing, polish/finish as needed.
- Wash with soap and water before delivery to patient.